

## STEEL PLATE INVENTORY

A36, 4140 HR & PH, 1045, A572 Gr. 50 / A709 Gr.50, 1020, A514, A588, AR 400  
Thicknesses 0.25" - 8.00"



## STEEL PLATE CUTTING

- (3) Burn tables 14' wide by 40' long (Plasma and Oxy-fuel)
- (4) Plate/Bar saws with capabilities up to 40" wide x 14' long

## STRESS RELIEVING AND ANNEALING

Car Bottom Stress Relieving and Annealing Oven - 8' wide x 14' length x 8' height  
Capacity up to 40,000 lbs.

## BLANCHARD STYLE GRINDING

Mattison 400S Vertical Spindle  
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(2) Blanchard 54-100 Rotary  
(4) Blanchard 32-60 Rotary  
Mattison Rotary  
Mattison Rotary  
(2) Blanchard Rotary

## SPECS

415 HP 48" width x 200" length  
150 HP 36" width x 170" length  
100 HP 36" width x 100" length  
250 HP 128" diameter x 45" height  
100 HP 62" diameter x 36" height  
125 HP 72" diameter x 30" height  
125 HP 104" diameter x 30" height  
50 HP 42" diameter x 18" height

## SURFACE GRINDING

Mattison Horizontal Spindle  
Mattison Horizontal Spindle CNC  
Mattison Horizontal Spindle  
Mattison Horizontal Spindle

## SPECS

50 HP 36" width x 168" length x 31" height  
30 HP 36" width x 198" length x 31" height  
30 HP 30" width x 96" length x 30" height  
30 HP 14" width x 96" length x 24" height

## CNC MACHINING

Doosan Hybrid Bridge Mill  
Johnford VMC Bridge Mill  
Takumi DCM 3020 Vertical  
Yama Seiki Vertical  
(2) Yama Seiki Vertical  
Yama Seiki Lathe

## SPECS

167" X-axis x 98.5" Y-axis x 31.5" Z-axis  
162" X-axis x 109" Y-axis x 42" Z-axis  
122" X-axis x 78" Y-axis x 31" Z-axis  
78" X-axis x 47" Y-axis x 31" Z-axis  
63" X-axis x 31" Y-axis x 31" Z-axis  
18.1" swing x 110" long, w/ live tooling

## MANUAL MACHINING

(2) G & L Horizontal Boring Mills

## SPECS

83" width x 134" length

## FULL SERVICE FAB SHOP

Certified Welders  
Capabilities up to 25,000 lbs.  
Blasting & Painting  
**CAGE Code: 0BXV8**

## INSPECTION DEPARTMENT

3 Full Time Quality Control Inspectors  
3,000 sq. ft. Inspection Department  
Hexagon 7-Axis Absolute Inspection Arm  
**ITAR Registered Manufacturer – Code M43928**

EQUIPMENT CAPABILITIES

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