

## STEEL PLATE INVENTORY

A36, 4140 HR & PH, 1045, A572 Gr. 50 / A709 Gr.50, 1020, A514, A588, AR 400

Thicknesses 0.250" - 8.00" (Inquire for Thicker Plates)



## STEEL PLATE CUTTING

- (3) Burn tables 14' wide by 40' long (Plasma and Oxy-Fuel)
- (4) Plate/Bar saws with capabilities up to 40" wide x 14' long

## STRESS RELIEVING AND ANNEALING

Car Bottom Stress Relieving and Annealing Oven - 8' wide x 14' length x 8' height  
Capacity up to 40,000 lbs.

## BLANCHARD STYLE GRINDING

- Mattison 400S Vertical Spindle
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- (2) Blanchard 54-100 Rotary
- (4) Blanchard 32-60 Rotary
- Mattison Rotary
- Mattison Rotary
- (2) Blanchard Rotary

## SPECS

- 48" width x 200" length
- 36" width x 170" length
- 36" width x 100" length
- 128" diameter x 45" height
- 62" diameter x 36" height
- 72" diameter x 30" height
- 104" diameter x 30" height
- 42" diameter x 18" height

## SURFACE GRINDING

- Mattison Horizontal Spindle
- Mattison Horizontal Spindle
- Mattison Horizontal Spindle
- Mattison Horizontal Spindle

## SPECS

- 36" width x 198" length x 31" height
- 36" width x 168" length x 31" height
- 30" width x 96" length x 30" height
- 14" width x 96" length x 24" height

## CNC MACHINING

- Doosan DBM 2550 Hybrid Bridge Mill
- Doosan DBM 2540 Hybrid Bridge Mill
- Johnford VMC Bridge Mill
- Takumi DCM 3020 Vertical
- Yama Seiki Vertical
- (2) Yama Seiki Vertical
- Yama Seiki Lathe

## SPECS

- 206" X-axis x 98.5" Y-axis x 43" Z-axis (44,000 lbs.)
- 167" X-axis x 98.5" Y-axis x 31.5" Z-axis (32,000 lbs.)
- 162" X-axis x 109" Y-axis x 42" Z-axis
- 122" X-axis x 78" Y-axis x 31" Z-axis
- 78" X-axis x 47" Y-axis x 31" Z-axis
- 63" X-axis x 31" Y-axis x 31" Z-axis
- 18.1" swing x 110" long, w/ live tooling

## MANUAL MACHINING

- (2) G & L Horizontal Boring Mills

## SPECS

- 83" width x 134" length (40,000 lbs.)

## FULL SERVICE FAB SHOP

- Certified Welders
- Capabilities up to 25,000 lbs.
- Blasting & Painting

## INSPECTION DEPARTMENT

- 3 Full Time Quality Control Inspectors
- 3,000 sq. ft. Inspection Department
- Hexagon 7-Axis Absolute Inspection Arm

EQUIPMENT CAPABILITIES

[www.pgisteel.com](http://www.pgisteel.com)

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